

PEX™ 080B Phosphate Esters PE84101 Article number:

Verification date: Version:

01/08/2024 2

Product description

Mixture of hydrophobic mono- and di-phosphate esters. It imparts benefits like anti-corrosion properties and surface tension reduction.

Typical chemical and physical properties Chemical nature Mixture of mono- and di-phosphate esters of 2-ethylhexanol. Appearance Liquid Phosphorus content ~11,5% Solubility Water Insoluble Odour Characteristic Density at 25°C 1,03 - 1,09 g/ml pH 2% in water at 25°C 0,5 - 2,4 Viscosity at 25°C 300 - 950 mPa⋅s Acid number AV1 205 - 255 mg KOH/g Acid number AV2 315 - 420 mg KOH/g free phosphoracid <5 % Colour <8 Gardner Refrative index at 20°C 1,44 - 1,46 nD°

This information is intended as a guideline only. For specifications please consult the Certificate of Analysis.

Application and treat lev	el Markets	Additives industry Metalworking industry Industrial cleaners industry Textile industry
	Applications	Anticorrosion systems Metalworking fluids Industrial cleaners Textile (emulsifier)
	Recommended dosage/usage	Metal Working Fluids (1,0% - 1,5%)

Kev benefits

- Readily biodegradable -

- · Easy to handle liquid, insoluble in water, soluble in certain solvents (white spirit).
- Has a very low foaming tendency.
- · Exhibits low surface tension properties to 23 dynes.
- Films based on polymers made with PEX-080B exhibit enhanced corrosion resistance. • Effective corrosion inhibitor for neutralised or alkaline aqueous systems.
- · Gives excellent corrosion protection for Cu-alloys.
- · Gives very good corrosion protection of Zn; Pb and Sn-surfaces.
- · It prevents formation of Pb-soaps.
- It has excellent hydrotropic properties.
- · Excellent detergent booster due to its very good wetting and dispersing ability.
- · Low foaming tendency.









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Safety and Handling	Please read Safety Data Sheet (SDS) before handling.	
Product Specification	This information is available on request through our local representative.	
Packaging	This information is available on request through our local representative.	
Storage	The product should be stored at a temperature of no less than 10 °C and no more than 25 °C and away from light. For more safety details read the Safety Data Sheet (SDS)	
Quality Policy	The objective of our quality policy is the continuous fulfillment of the internal and external requirements agreed upon with our partners with regards to everybody's performance.	
	The Quality System of ADDAPT® Chemicals BV is based on the principles of the NEN - EN - ISO - Standard 9001:2015.	
Liabilities	All recommendations for the use of our products, whether given by us in writing, orally, or to be implied from the results of tests carried out by us, are based on the current state of our knowledge. Notwithstanding any such recommendations, buyer or user remains responsible for satisfying himself that the products as supplied by us are suitable for his intended process or purpose. Since we cannot control the application, use or processing of the products, we cannot accept responsibility thereof. Buyer has to ensure that the intended use of the products will not infringe any third party's intellectual property rights. We warrant that our products are free from defects in accordance with, and subject to, our general conditions of sale and supply.	
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